



**HERZOG +  
HEYMANN**

Member of the MBO Group

# ■ M7.32 with 20 Folding Plates

## for Outsert Production

**NEW**



The M7.32 Pharmaceutical Folder from Herzog+Heymann can now be equipped with a maximum of 20 fold plates in order to produce even smaller outserts than previous models. This specialized system for pharmaceutical outsert production can fold 21 panels in the parallel unit and has a minimum folding length of 27 mm and allows printers to create more folds than ever before. As with all folding machines from Herzog+Heymann, this machine can be out-fitted with cut-sheet feeder systems or web-fed production.

For increased job integrity, camera inspection systems for printed codes, text, or pattern recognition can be added

along the alignment table of the M7.32 to verify accuracy during the production process and minimize errors. Additionally, the M7.32 Pharmaceutical Folder is compatible with waterscoring systems that enable the production of higher-quality outserts. By scoring the product before the folding process via a waterscoring system, every panel of the sheet will be scored. This is not always the case with a traditional scoring system, because the folded product is already several layers thick by the time it hits the scoring process. With a waterscoring system, the M7.32 Pharmaceutical Folder can produce outserts with more panels and superior lay-flat characteristics.



New waterscoring system for even more precise water application

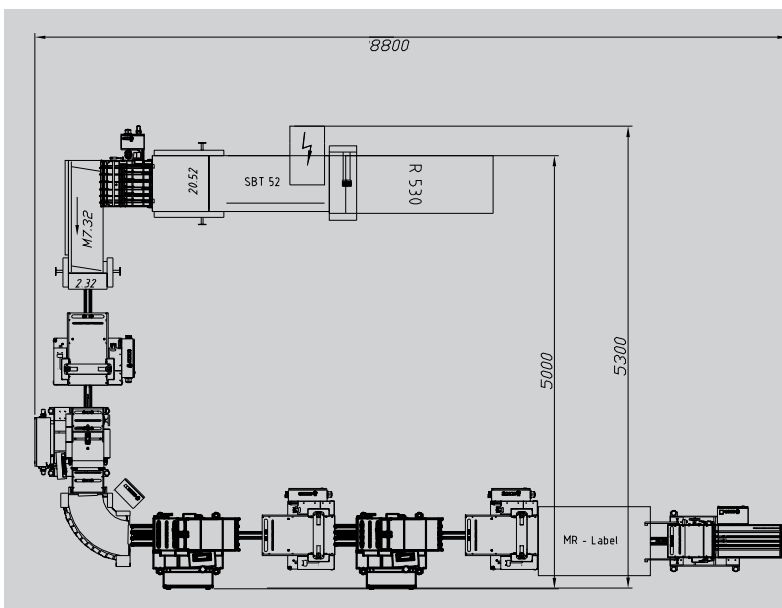


Sheet control and special outsert scoring tools

## ■ Technical Data

F535 pile feeder (max. pile height 600 mm; 23 1/2 inch)	min.	150x170 mm	6x6 3/4 inch
	max.	520x1.020 mm	20 1/2x40 inch
R535 continuous feeder (Loading capacity 3.250 mm; 127 inch)	min.	150x180 mm	6x7 inch
	max.	520x1.020 mm	20 1/2x40 inch
R76 continuous feeder (Loading capacity 5.200 mm; 204 3/4 inch)	min.	150x180 mm	6x7 inch
	max.	520x1.400 mm	20 1/2x55 inch
Number of folding plates	up to 20 plates		
Fold roller diameter	32 mm	1 1/4 inch	
Minimum folding length	27 mm		1 1/16 inch
Maximum folding length	T1-T3: 500 mm		19 3/4 inch
	T4-T20: 300 mm		11 3/4 inch
Control system	MC-Control		

## ■ Floorplan



### Advantages of a U-Configuration

A right angle turning unit allows a U-Configuration with the following advantages:

- More efficient use of space in the factory
- Shorter distance between the infeed and the delivery unit allows for easier system operation